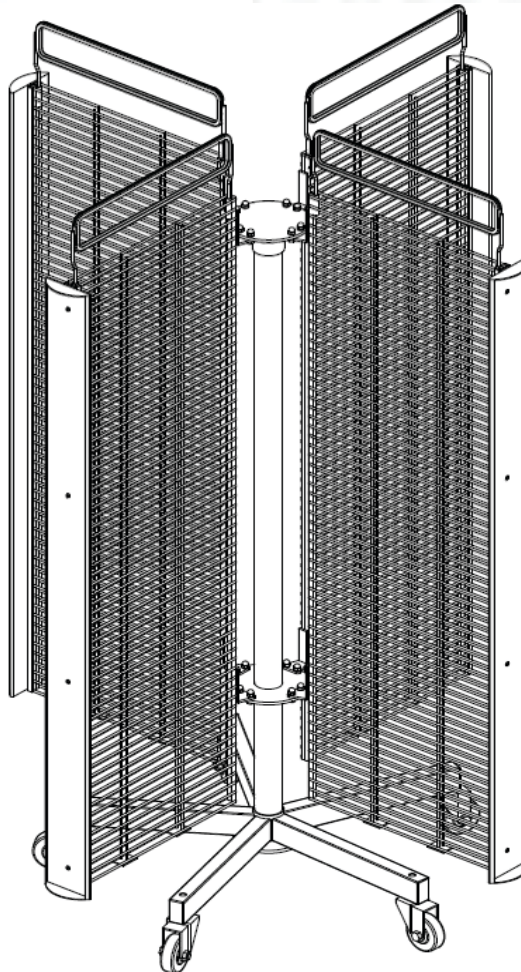


GROTE CAROUSEL DISPLAY



INTRODUCTION:

CAREFULLY READ THE CONTENTS OF THESE INSTRUCTIONS, AS THE INSTRUCTIONS INDICATE THE CORRECT STEP BY STEP PROCEDURE TO ASSEMBLE THE PRODUCT. THE CARTON CONTENT PAGE WILL IDENTIFY THE ASSEMBLY PART NUMBERS AND THEIR DESCRIPTION. BEFORE PROCEEDING WITH THE ASSEMBLY PROCESS MAKE SURE ALL THREE CARTONS ARE PRESENT. MATCH THE CARTON CONTENTS TO THE STATED CONTENTS TO ENSURE THERE ARE NO MISSING PARTS. IN THE EVENT OF ASSEMBLY PROBLEMS, MISSING PARTS OR A MISSING CARTON, PLEASE CALL OUR CUSTOMER SERVICE DEPARTMENT.

CAUTION:

ASSEMBLED UNIT IS VERY HEAVY. DO NOT ATTEMPT TO LIFT OR MOVE WITHOUT ASSISTANCE.

ASSEMBLY TOOLS REQUIRED:

1. PHILLIPS HEAD SCREWDRIVER
2. ADJUSTABLE WRENCH

NUMBER OF PEOPLE REQUIRED TO ASSEMBLE UNIT:

(2) PEOPLE

GROTE CAROUSEL DISPLAY

CARTON #1 CONTENTS: PART# 76-1400-42

DESCRIPTION	QUANTITY
SPINNER TUBE	1
SPINNER GRAPHIC ENDCAP	2
SPINNER GRID ASSEMBLY	2
SIGN HOLDER ASSEMBLY	2

CARTON #2 CONTENTS: PART# 76-1400-43

DESCRIPTION	QUANTITY
SPINNER GRAPHIC ENDCAP	2
SPINNER GRID ASSEMBLY	2
SIGN HOLDER ASSEMBLY	2

CARTON #3 CONTENTS: PART# 76-1400-44

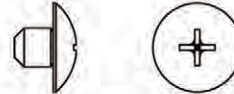
DESCRIPTION	QUANTITY
SPINNER BASE	1
SPINNER BEARING	1
SPINNER COLLAR	2
HARDWARE KIT*	1
CASTER, LOCKING	2
CASTER	3

***HARDWARE KIT CONTENTS:**

DESCRIPTION	QUANTITY
#8-32x1/4 TRUSS HD PHL BT ZC	17
#1/4-20 ACORN NUT ZINC	17
#1/4-20 HEX HEAD BOLT	17
WASHER 1/2IN SPLIT LOCK ZINC	1
#1/2-13X1-1/2 HEX HD BT GRD 8	1
WASHER #1/4-20 INT. TOOTH LOCK	17

***HARDWARE KIT**

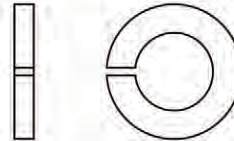
#8-32 x 1/4"
TRUSS HEAD BOLT



WASHER 1/4-20
INT TOOTH LOCK



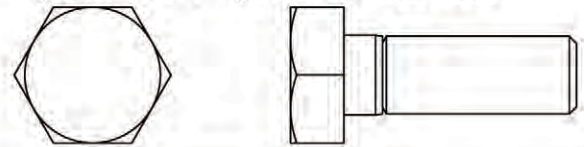
WASHER 1/2" SPLIT LOCK



1/4-20 ACORN NUT



#1/2-13 x 1-1/2" HEAD HEAD BOLT



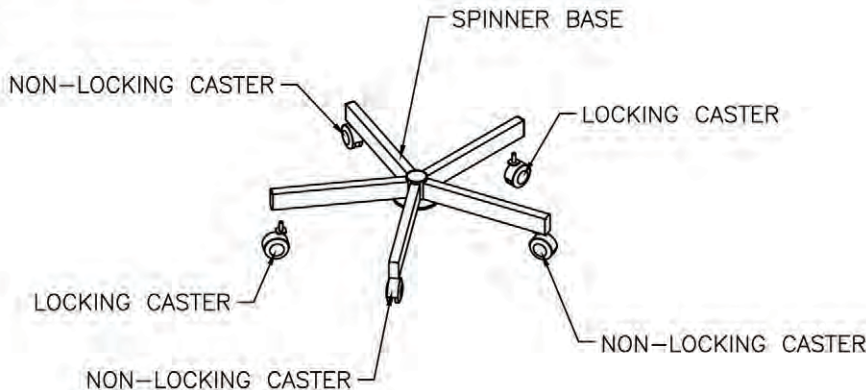
#1/4-20 HEX HEAD BOLT



GROTE CAROUSEL DISPLAY

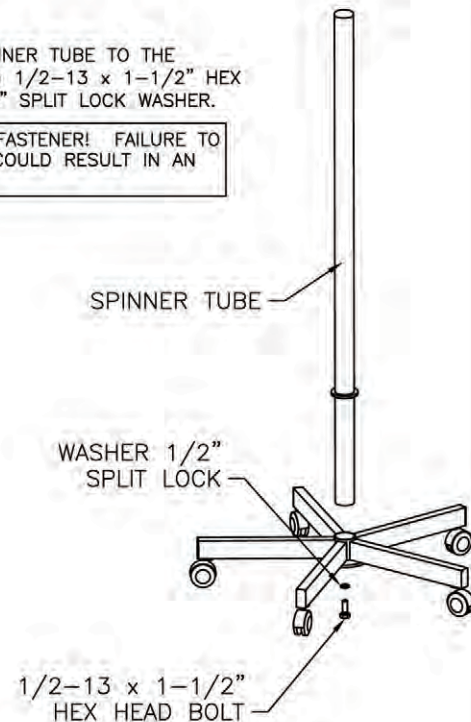
ASSEMBLY INSTRUCTIONS:

1. BEGIN BY INSTALLING THE CASTERS TO THE SPINNER BASE USING THE THREADED STEM ON THE CASTERS. THERE ARE (TWO) LOCKING CASTERS AND (THREE) NON-LOCKING CASTERS. THE LOCKING CASTERS MUST NOT BE PLACED NEXT TO EACH OTHER (SEE DIAGRAM).



2. NEXT INSTALL THE SPINNER TUBE TO THE SPINNER BASE USING (ONE) 1/2-13 x 1-1/2" HEX HEAD BOLT AND (ONE) 1/2" SPLIT LOCK WASHER.

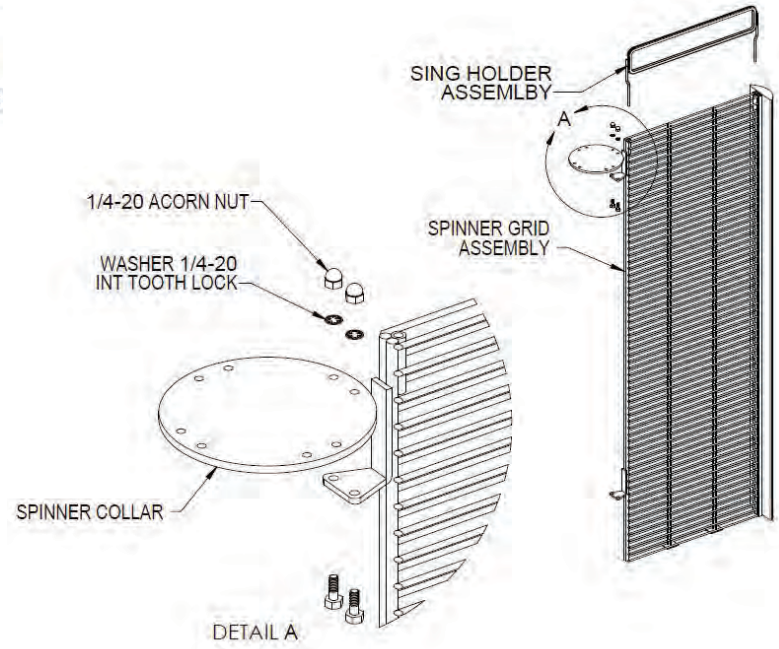
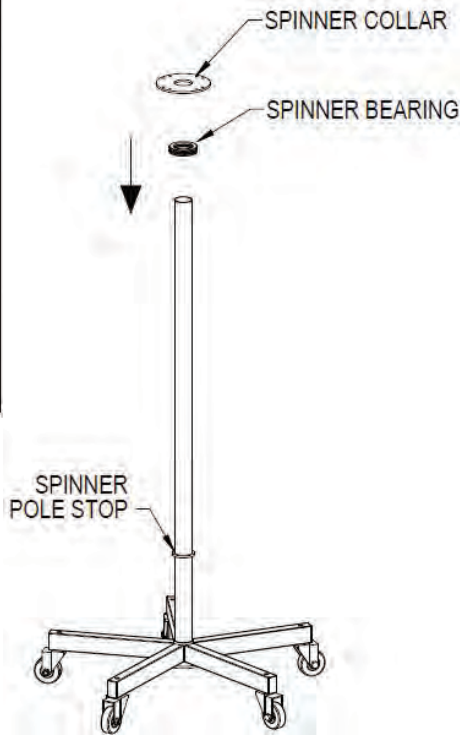
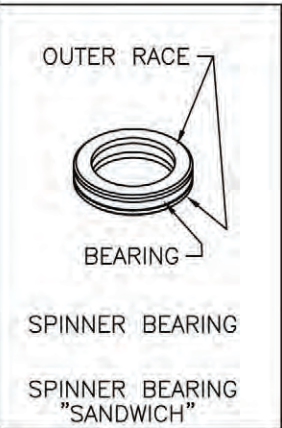
COMPLETELY TIGHTEN THIS FASTENER! FAILURE TO FULLY TIGHTEN THIS BOLT COULD RESULT IN AN UNSTABLE FIXTURE.



GROTE CAROUSEL DISPLAY

3. INSTALL THE SPINNER BEARING AND (ONE) SPINNER COLLAR TO THE SPINNER POLE BY SLIDING THEM OVER THE TOP AND ONTO THE SPINNER POLE STOP. THE SPINNER BEARING MUST BE INSTALLED FIRST AND IT MUST BE SANDWICHED TOGETHER AS SHOWN (SEE DIAGRAM).

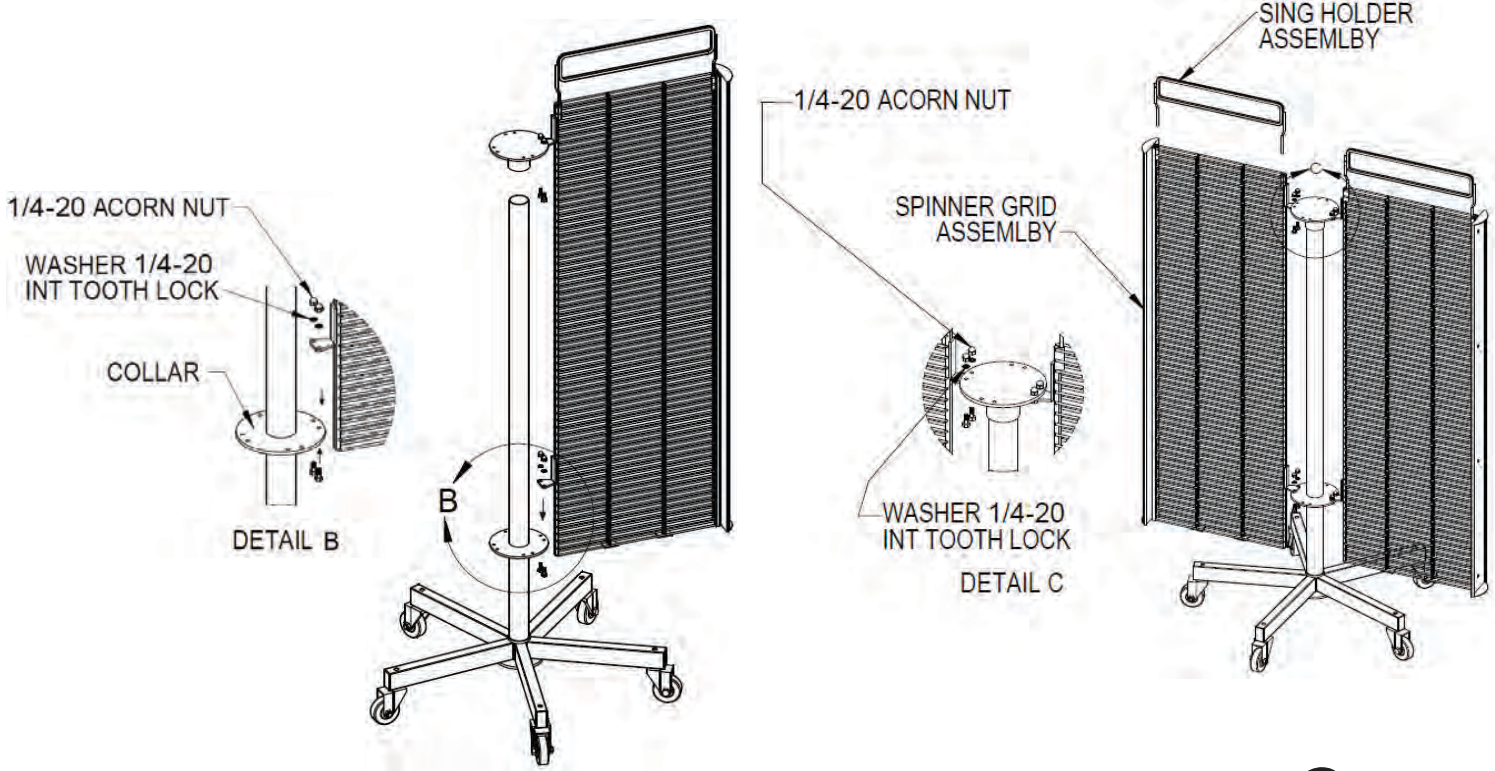
4. CREATE THE SPINNER WING ASSEMBLY BY FIRST INSTALLING THE SECOND SPINNER COLLAR TO THE SPINNER GRID ASSEMBLY USING (TWO) WASHER 1/4-20 INT TOOTH LOCK, (TWO) 1/4-20 ACORN NUT AND TWO #1/4-20 HEX HEAD BOLT. FINISH THE SPINNER WING ASSEMBLY BY SLIDING SIGN HOLDER ASSEMBLY INTO THE TUBES LOCATED AT THE TOP OF THE SPINNER GRID ASSEMBLY.



GROTE CAROUSEL DISPLAY

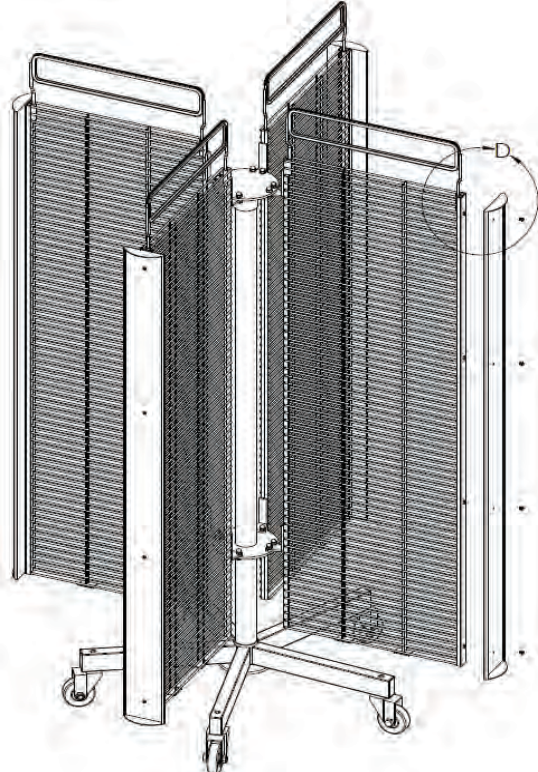
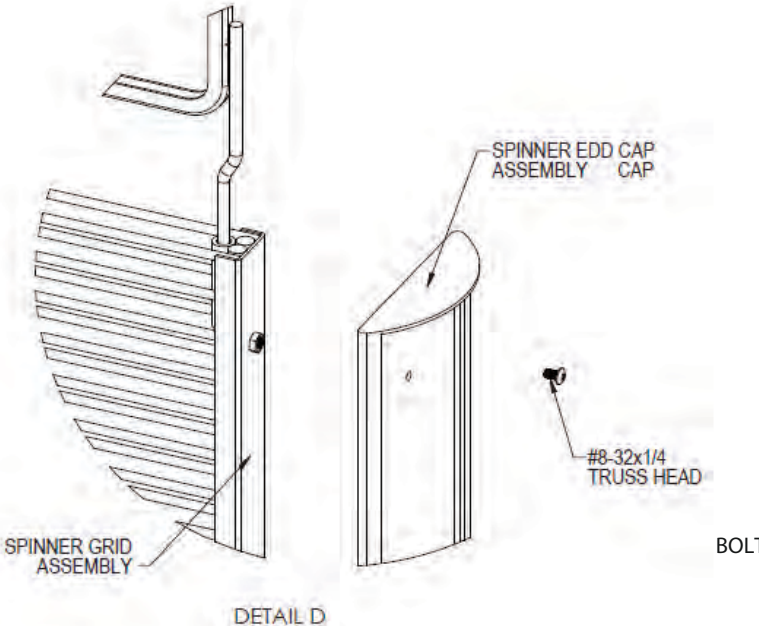
5. ATTACH THE SPINNER WING ASSEMBLY TO THE SPINNER POLE BY SLIDING THE COLLAR ON THE TUBE AND ATTACHING THE BOTTOM BRACKET ON THE SPINNER WING ASSEMBLY TO THE COLLAR. INSTALL (TWO) WASHER 1/4-20 INT TOOTH LOCK, (TWO) 1/4-20 ACORN NUT AND TWO #1/4-20 HEX HEAD BOLT TO SECURE GRID ASSEMBLY. SEE DIAGRAMS.

6. INSTALL THE NEXT SPINNER WING ASSEMBLY. LOCATE GRID ON THE COLLAR STUDS AND FASTEN WITH (FOUR) WASHER 1/4-20 INT TOOTH LOCK, (FOUR) 1/4-20 ACORN NUTS AND FOUR #1/4-20 HEX HEAD BOLT. SLIDE SIGN HOLDER ASSEMBLY INTO THE TUBE LOCATED ON THE TOP OF THE SPINNER GRID ASSEMBLY. REPEAT UNTIL ALL SPINNER WING ASSEMBLIES ARE ATTACHED.



GROTE CAROUSEL DISPLAY

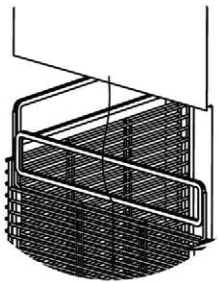
7. INSTALL THE SPINNER GRAPHIC ENDCAP USING FOUR #8-32 x 1/4" TRUSS HEAD SCREWS. SEE DIAGRAM. REPEAT STEP UNTIL ALL SPINNER GRAPHIC ENDCAPS ARE INSTALLED.



GROTE CAROUSEL DISPLAY



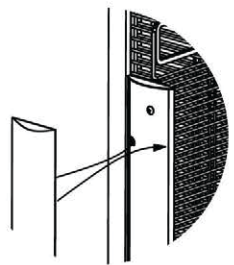
8. INSTALL GRAPHICS. FIRST INSTALL (FOUR) WIRE GRAPHICS BY SLIDING THEM THRU THE OPENING AT THE TOP OF THE WIRE GRID. NEXT, INSTALL (FOUR) HEADER GRAPHICS BY SLIDING THEM THRU THE OPENING AT THE TOP OF THE HEADER. FINALLY, INSTALL THE END CAP GRAPHICS BY PRESSING BOTH EDGES INTO THE CHANNELS.



DETAIL E



DETAIL F



DETAIL G

